Concordia University Wisconsin Residence Hall and Food Service Agreement

- 1. PAYMENTStudent accepts responsibility for the payment at the rates established by the University, which shall be available Officetof Residence Life and/or the Cashiers Office. A housing security deposit of \$300 is payable with this Agreement for Cathiev Applications will not be processed without the deposit. The security deposit may be used by the University for room and/or hall damage and/or unpaid discipline firecurity deposit is NOT REFUNDABLE if the student does not assume occupative occupative as specified in #5 Cancellation/Termination. Security deposit checks are to be made payable to Concordia University Wisconsin.
- 2. TERMThe effective dates for this Agreement shall be the Fall and Spring terms, or remaining portions thereofin betigen first day of classes during the Fall term. This Agreement shall terminate 24 hours after the student's last Spring term examination, unless such student is participating in graduation ceremonies and notifies the Office of Residence Life. It is restrotted that housing is not included during the period between the end of Fall term and the start of i8 Td [(s)-(l)-12.8 813.7p (a)| The University has the right to modify the Student that radio continuous times the Contest of Start's signature below acknowledges that his/her name and contact information can be released to his/her assigned roommates. Falsification for freation on the tagreement, no matter when discovered. Changes of information can be made to the Director of Residence Life and Student Conduct.
- 4. LEGAL AND BINDINGhis Agreement requires full payment for the term per semester of this agreement naming portion from the effective late). If the student does not check an assigned space by the first day of classes for the first term in white Magneement shall be in effect, the student may be reassigned to another space but remains obligated for full room and board payment. (see #5) Students who must arrivehalte three priginal space by notifying the Office of Residence Life in writing prior to the effective date of this Agreement.

5. CANCELATION/ TERMINATIONIII cancelation requests must be made in writing the Office of Residence Life, and are subject to rated weekly board charges proscribed in the University Catalog; a studgeho withdraws from a room after the start of a semester will not receive any refund of the semester room fee. The \$300 security deposit will be forfeited in addition to any damages assessed and/or any outstanding balanced owed to CUW if the student can

- service privileges. When damage in common areas occans Residence Life staff elsonot know who caused the damage, charges will be split among the hall community.
- 12. HOLD HARMLESS he resident agrees to defend, indemnify, and hold harmless the Board of Regents of Concordia University Wisconsin and its officers, employees, and agents from any and all liability, including claims, demands among espenses of every kind and description (including death) or damages to persons or property which may be lost, stolen and damaged in any way, wherever that may occur on the premaislessive fish.

 Additionally, the student understands that the University does not provide protection steps in the student understands that the University does not provide protection steps in the student understands that the University does not provide protection steps in the student understands that the University does not provide protection steps in the student understands that the University does not provide protection steps in the student understands that the University does not provide protection steps in the student understands that the University does not provide protection steps in the student understands that the University does not provide protection steps in the student understands that the University does not provide protection steps in the student understands that the University does not provide protection steps in the student understands that the University does not provide protection steps in the student understands that the University does not provide protection steps in the student understands that the University does not provide protection steps in the student understands that the University does not provide protection steps in the student understands that the University does not provide protection steps in the student understands the stu